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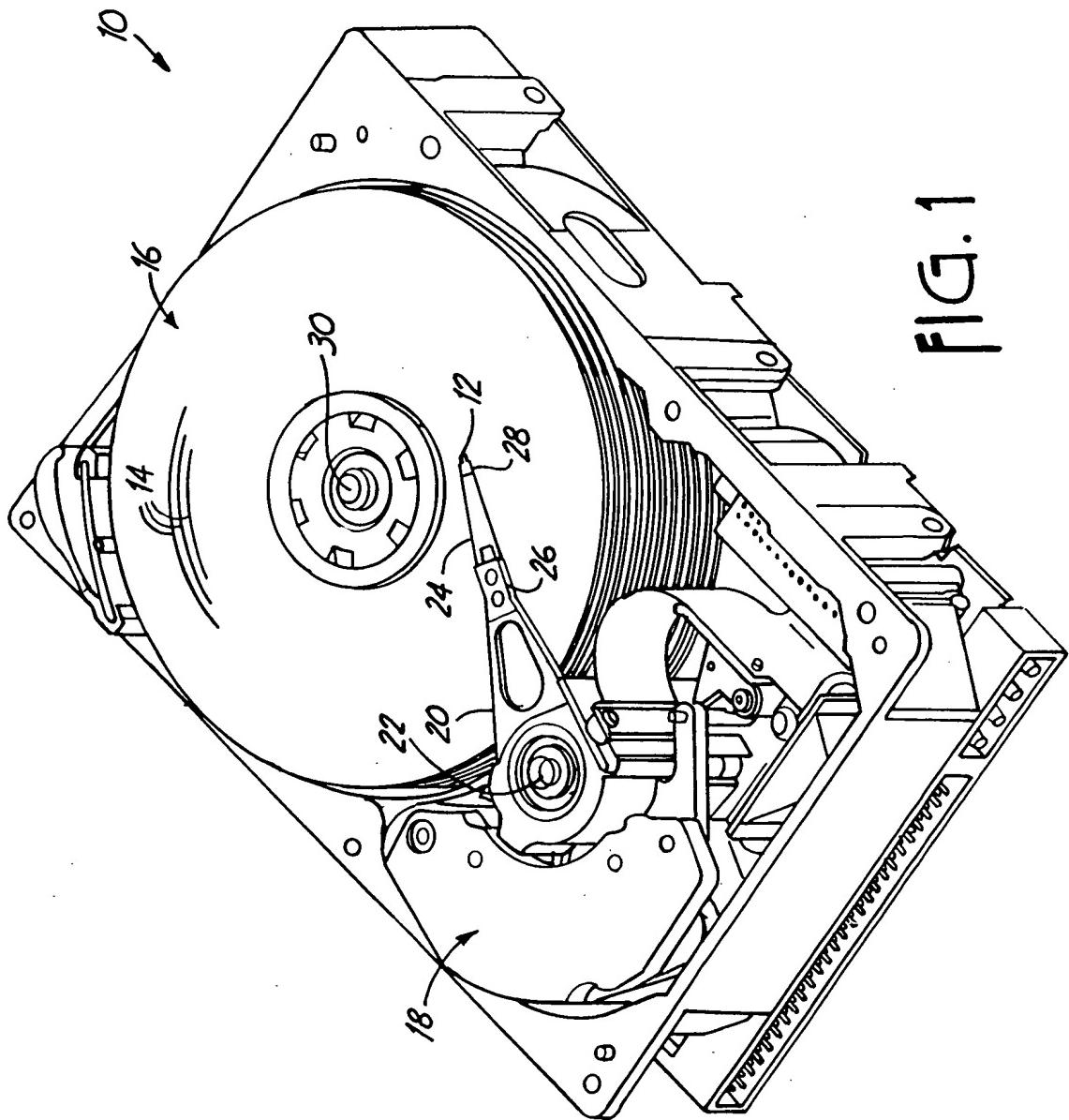


FIG. 1

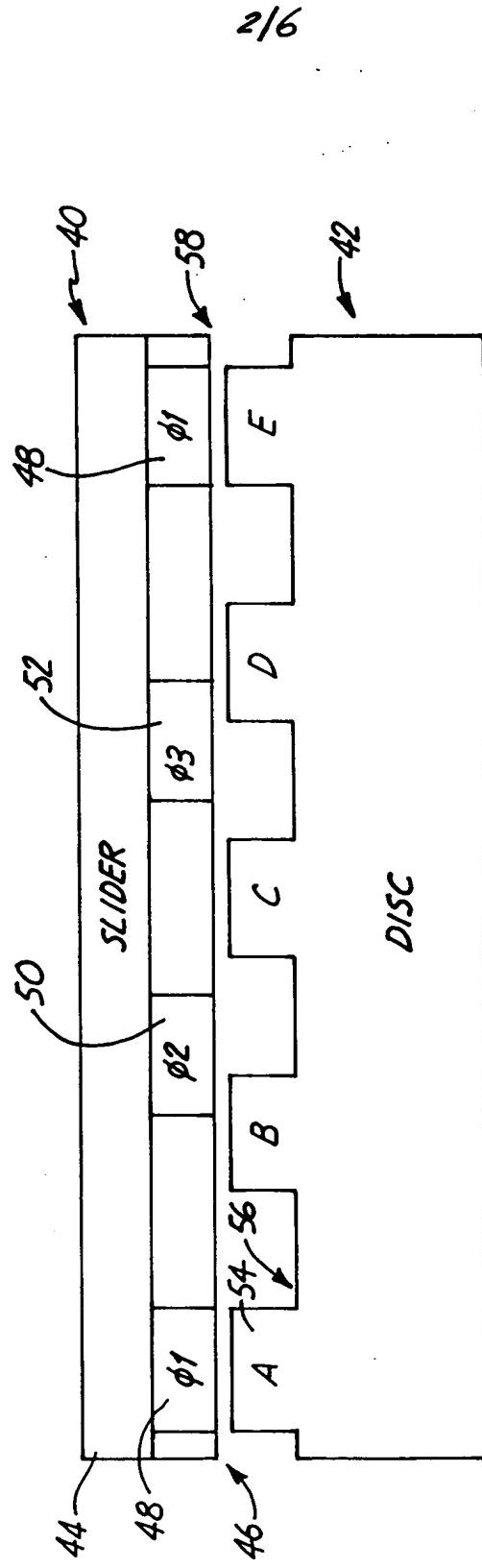
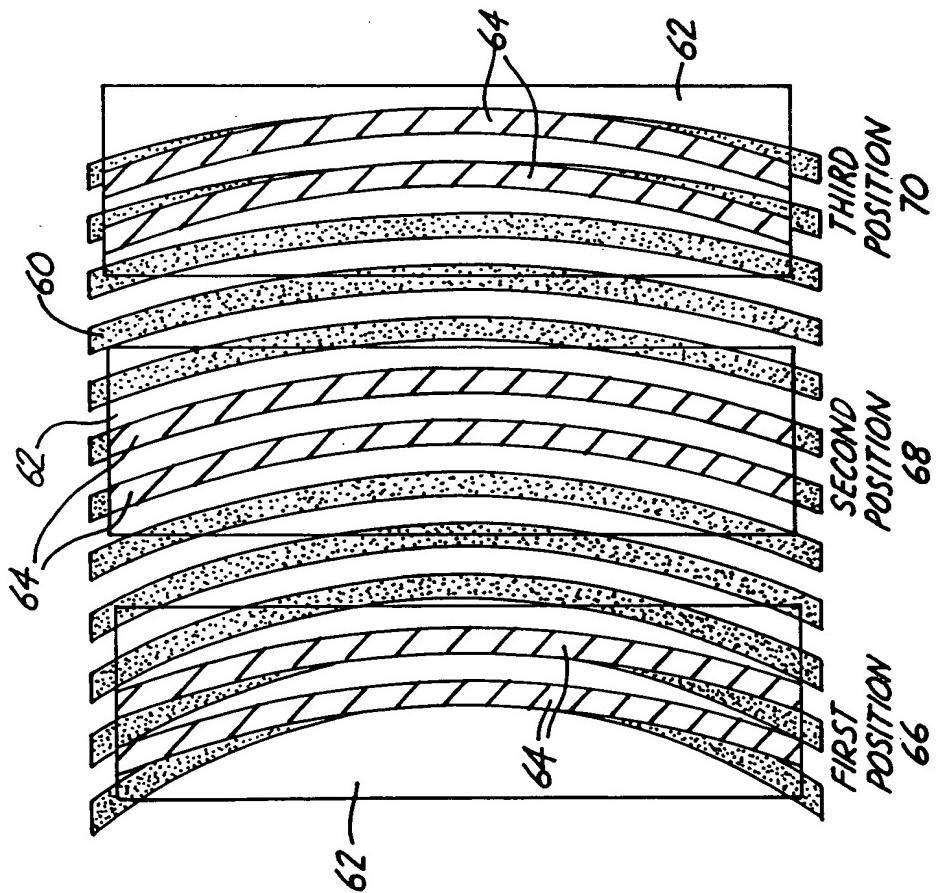


FIG. 2

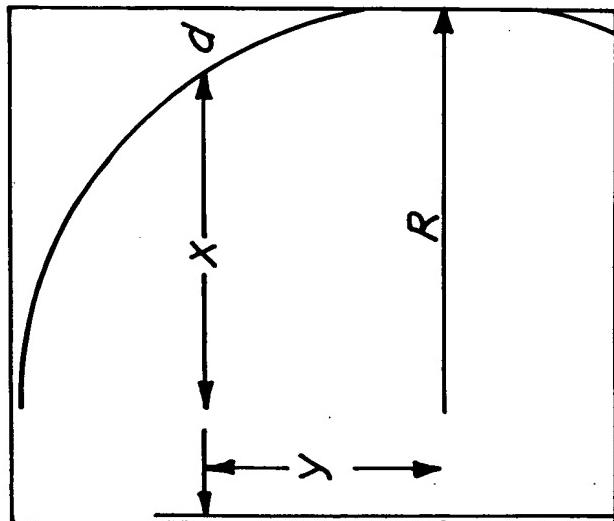
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FIG. 3



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FIG. 4



$$d = R - \sqrt{R^2 - y^2}$$

y (mm)	Curvature depth in microinches					
	16	20	24	R (mm)	32	36
0.000	0.000	0.000	0.000	0.000	0.000	0.000
0.010	0.123	0.098	0.082	0.070	0.062	0.055
0.020	0.492	0.394	0.328	0.281	0.246	0.219
0.030	1.107	0.886	0.738	0.633	0.554	0.492
0.040	1.969	1.575	1.312	1.125	0.984	0.875
0.050	3.076	2.461	2.051	1.758	1.538	1.367
0.060	4.429	3.543	2.953	2.531	2.215	1.969
0.070	6.029	4.823	4.019	3.445	3.014	2.679
0.080	7.874	6.299	5.249	4.499	3.937	3.500
0.090	9.966	7.972	6.644	5.695	4.983	4.429
0.100	12.303	9.843	8.202	7.030	6.152	5.468

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FIG. 5

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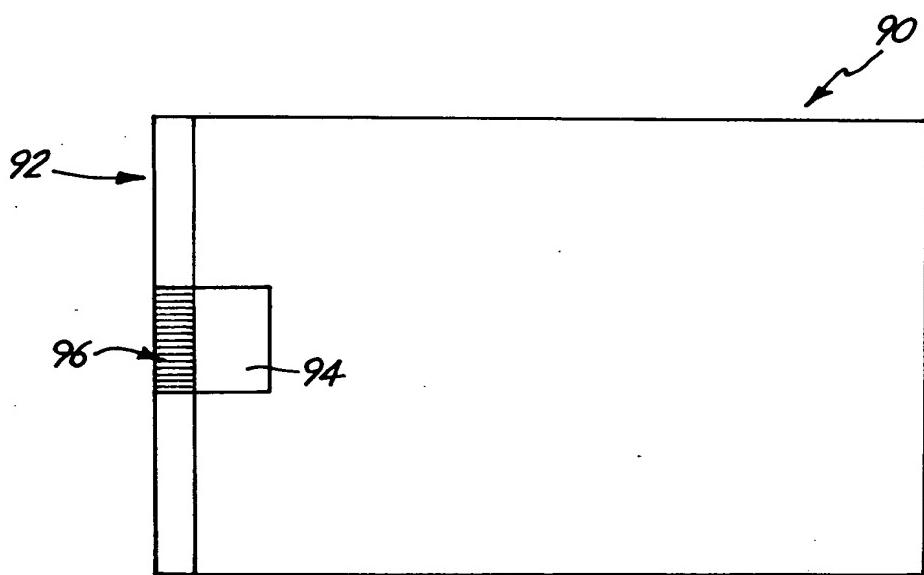


FIG. 6